Mounting instruction

AIRCELL®5

N-Flange Socket, crimp/solder / Art. No. 7709





1. Cut off cable tail right-angled. Move the crimp sleeve over the cable tail.



5. Put the inner pin onto the inner conductor and solder it.



2. Remove 16mm of the outer sheathing with a knife.



6. Insert the so prepared cable end into the connector housing as far it goes (click).



3. Bend copper braid upwards right-angled.



7. Cut off the copper braid and move the crimp sleeve forward.



4. Remove 6mm of the copper foil and 4mm of the foamed dielectric.



8. Crimp the crimp sleeve with a crimp tool; herewith the copper braid will be clamped between the socket housing and the crimp sleeve.

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