Mounting instruction

Aircom® Premium
N-socket, crimp/solder / Art. No. 7372

Required tools :

1 x   cutter knife
1 x   Scissors
1 x   crimping tool
1 x   crimp insert HEX .429 (10,9 mm)
1 x   crimp insert HEX .127 (3,25 mm)
1 x   or soldering station
1 x   heat gun

1

Cut off cable tail right-angled. Move the crimp-cover and the cable sleeve over the cable head.

2

Remove 18mm of the outer sheath with a knife.

3

High bend the copper mesh at right angles. Remove 6mm of the copper foil and 4mm of the foamed dielectric with a knife.

4

Put the inner pin onto the conductor and solder it through the hole.

5

Insert the so prepared cable end into the connector housing as far as it will go (Click). High bend the copper mesh at right angles a cut it with a side cutter. Slide the sleeve up to the stop.

6

Crimp the crimp jacket with a crimp tool; herewith the copper braid will be trapped between the crimp jacket and the connector housing.

7

Slide the cable sleeve forward until the kick-off and heat with a hair dryer to let it shrink.